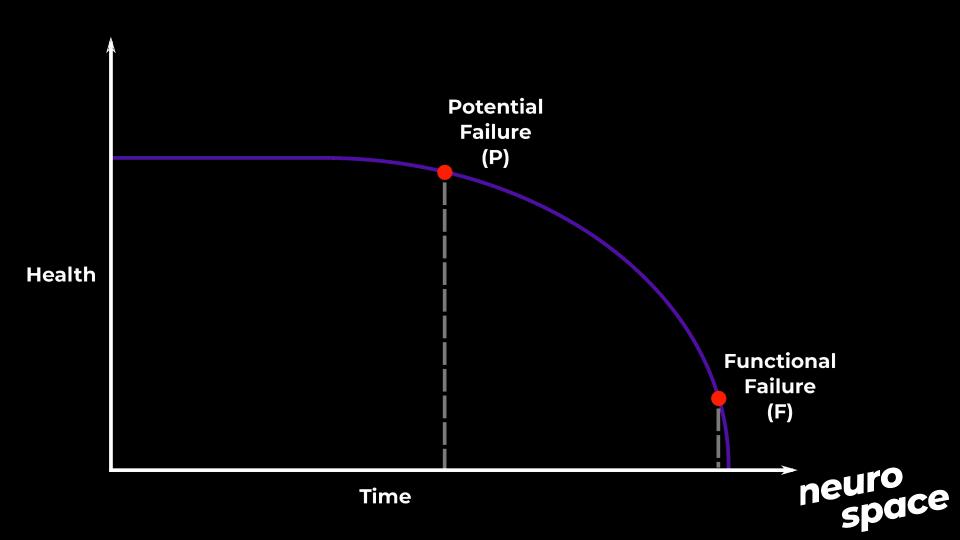
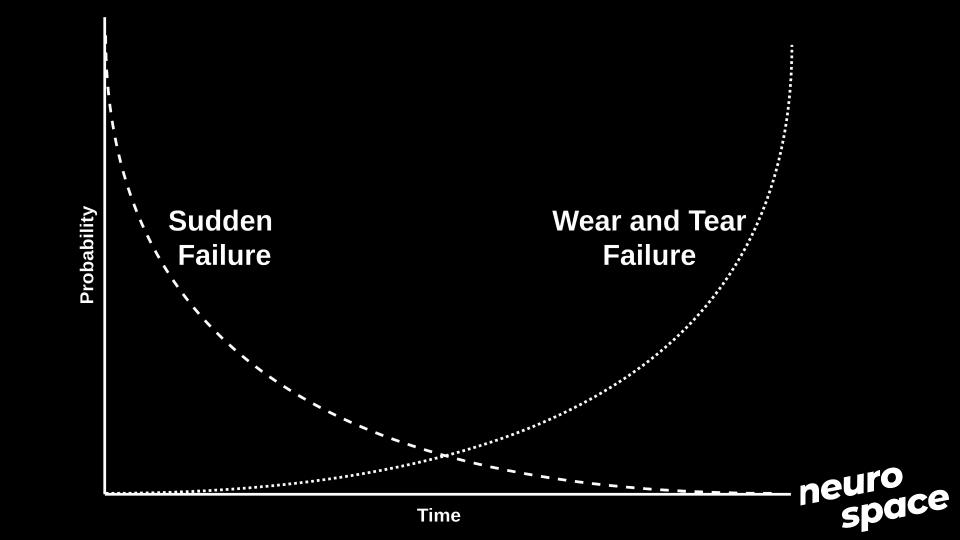
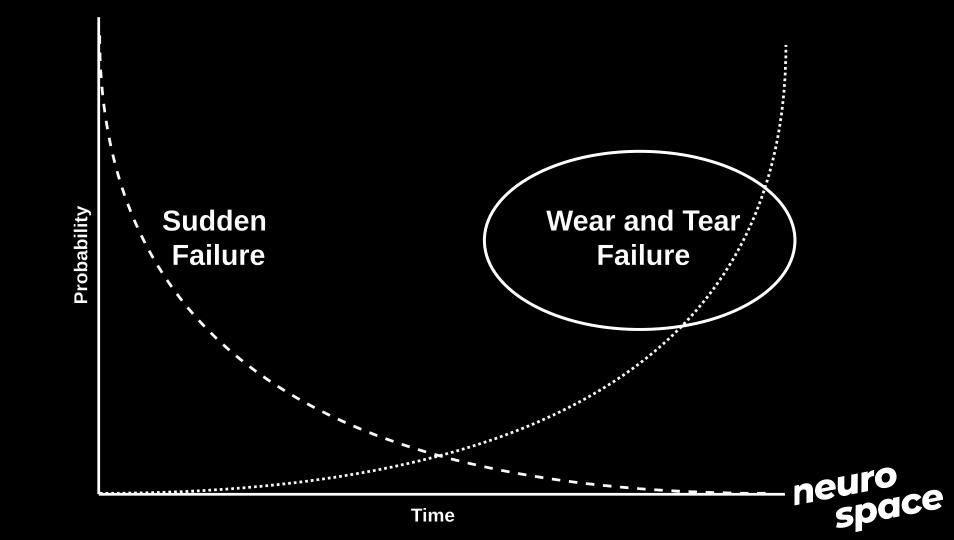
Predictive maintenance









challenge

So far, little (no) evidence exist that this is possible for small datasets (<70)

We need to give value as fast as possible, thus we wish to create a solid model with only 7 breakdowns



Predictive maintenance on a water pump



introduction to the dataset

| n | 220,320 | 100% |
|--------------|---------|----------------|
| n_normal | 205,836 | approx. 93.42% |
| n_recovering | 14,477 | approx. 6.57% |
| n_broken | 7 | approx. 0.003% |

52 sensors



introduction to the dataset

| n | 220,320 | 100% |
|--------------|-------------------|--------------------------|
| n_normal | 205,836 | approx. 93.42% |
| n_recovering | 14,477 | approx. 6.57% |
| n_broken | 7 | approx. 0.003% |



time between failures (TBF)

| 1 | 12 days |
|---|-----------|
| 2 | 5 days |
| 3 | 31 days |
| 4 | 6 days |
| 5 | 35 days |
| 6 | 9 days |
| 7 | 17.5 days |



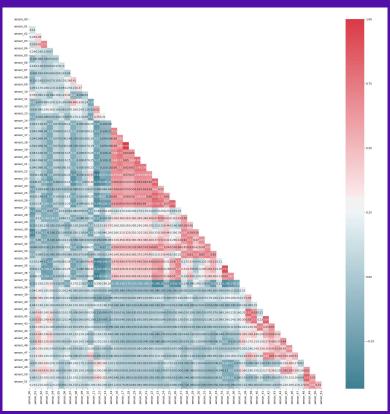
time between failures (TBF)

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|---|-----------|
| 2 | 5 days |
| 3 | 31 days |
| 4 | 6 days |
| 5 | 35 days |
| 6 | 9 days |
| 7 | 17.5 days |

 \bar{X} = 16.5 days



heatmap (correlation)





approach

We use Python, Scikit-Learn, Talos, Pandas, Numpy, Tensorflow (Keras), Scipy, and Statsmodels



approach

In all trials, the data is preprocessed the same way:

- 1. Split in train (3.5 breakdowns), validation (0.5 breakdown), and test (2 breakdowns)
- Scaled by the help of StandardScaler
- Noise reduced by the help of Principal Component Analysis, n_components=10
- 4. Those models that were hypertuned, has the option to use MSE or MAE



Testing four different algorithms



| Machine learning model | Train loss | Validation loss | Test loss |
|------------------------------|------------|-----------------|-----------|
| Dense Neural Network | 0.0715973 | 0.041526 | 0.1066 |
| Support Vector Regression | 1.871 | N.C | 0.0422 |
| Long-Short-Term- Memory | 0.05777 | 0.0669 | 0.0497 |
| Random Forest Regression | 5.3386e-05 | 0.0430 | 0.0431 |



| Machine learning model | Train loss | Validation loss | Test loss |
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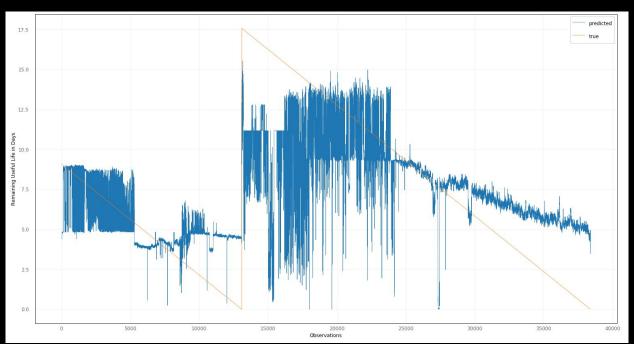
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neural network with Talos



neural network with Talos





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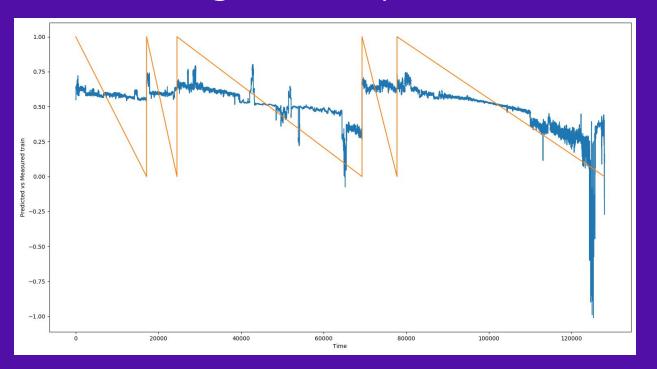
support vector regression

GridSearchCV for hypertune optimization

According to Scikit-learn SVR is hard to scale when dataset is large (n>10,000)

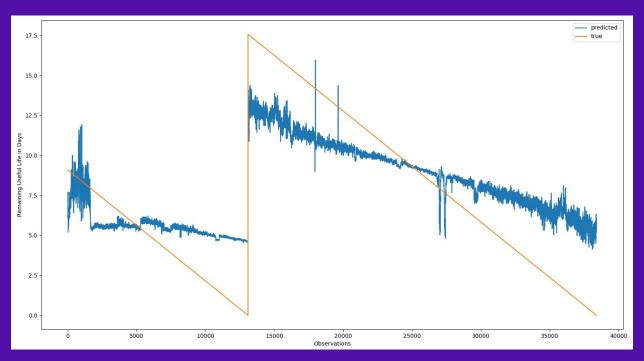


support vector regression (train+validation)





support vector regression (test)





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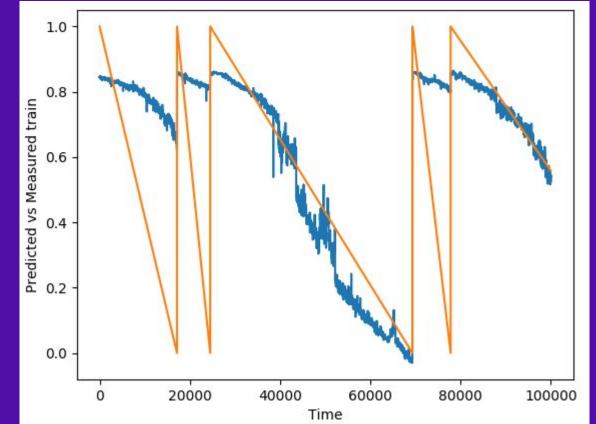


long-short-term-memory

We used basic optimization principles of trial and error

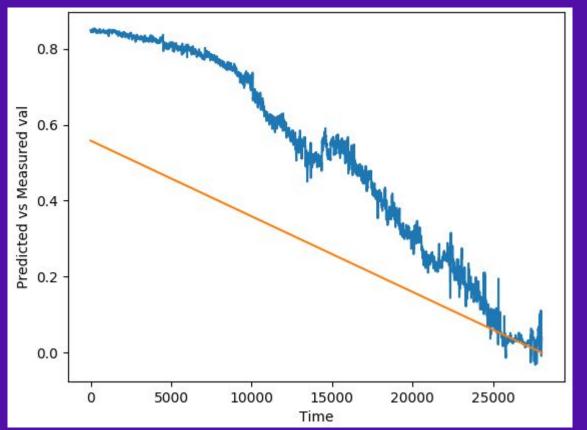


long-short-term-memory (train)



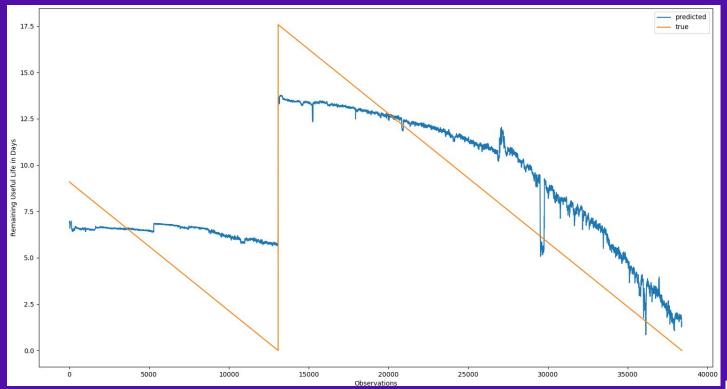


long-short-term-memory (validation)





long-short-term-memory (test)





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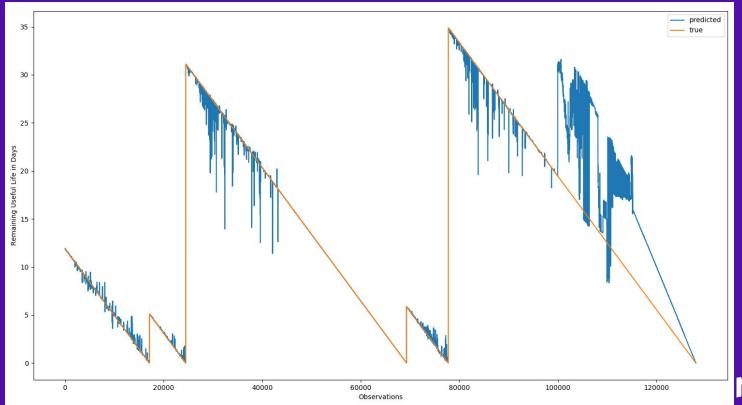


random forest regression

We used GridSearchCV for parameter Hypertuning

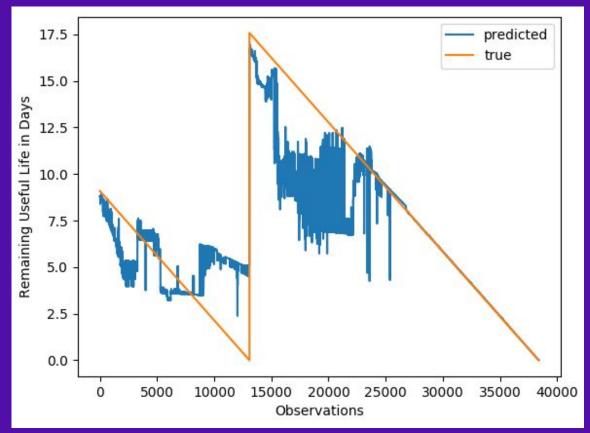


random forest regression (train and validation)





random forest regression (test)





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